



**Assembly instruction laser photocell N51.2608
on the carriages FS machines**

**Stretch Wrapping machine's
FS1xx/FS3xx**

**Version 01 Machines
Rev01**

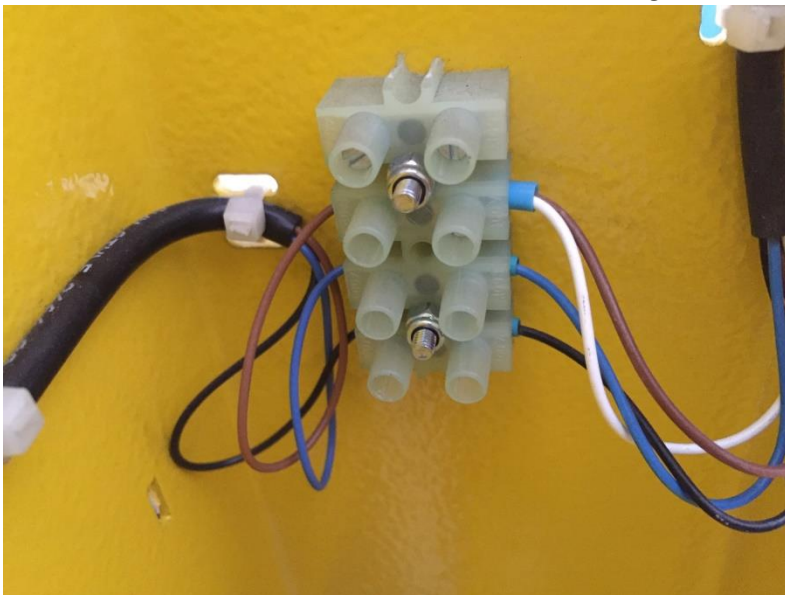
Replacing standard photocell with laser photocell (N51.2608)

FS1xx/FS3xx machines with Carriage 0:

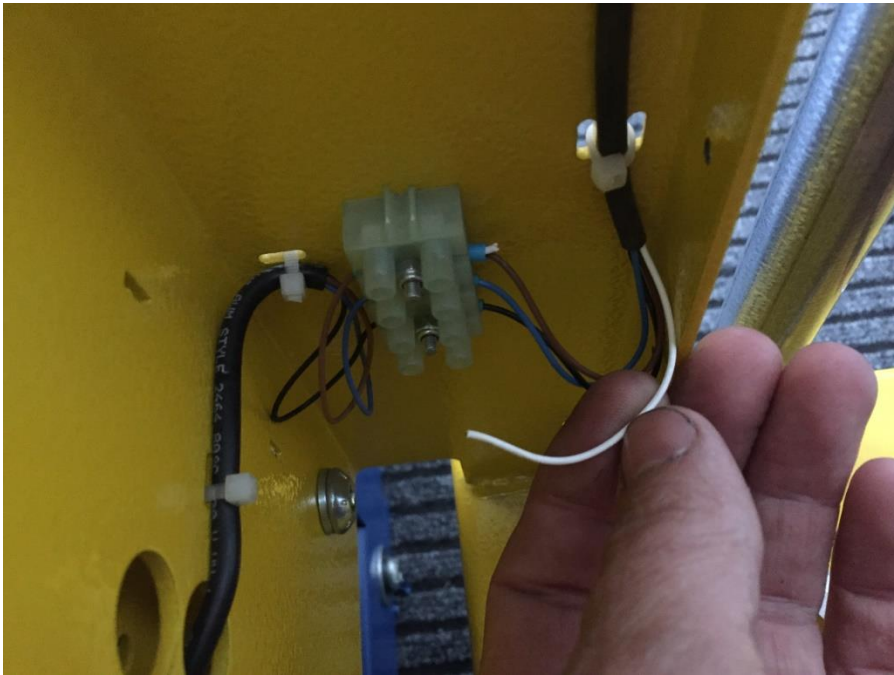
- 1) Switch OFF machine
- 2) Disconnect connector from your existing photocell



- 3) Remove old photocell from carriage
- 4) Install new laser photocell on carriage. Use suitable bracket depending of your carriage and photocell version
- 5) Connect cable connector to photocell. Take care about pin inside, do not broke connector.
- 6) Follow cable from photocell. At some point , you will found clamp on carriage where photocell cable is connected with rest of installation of machine. There are four wires in photocell cable: blue, black, white and brown. White and brown are connected together in same clamp.

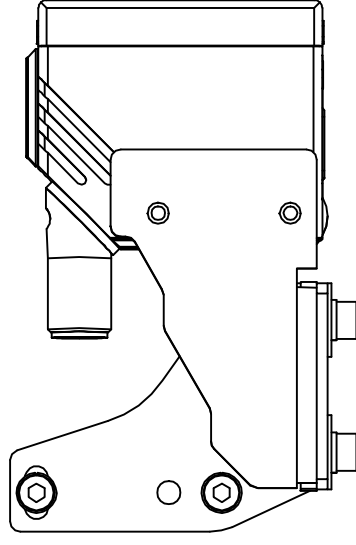
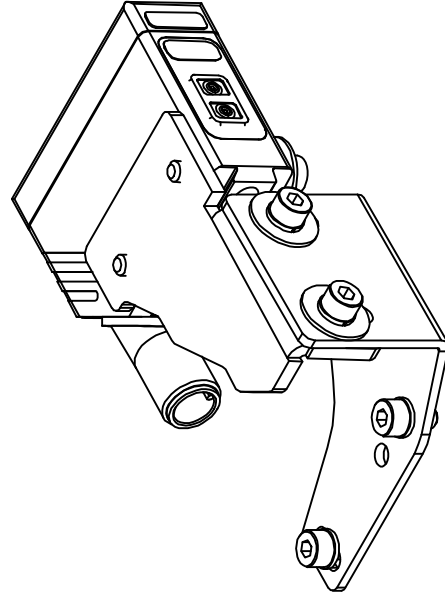


Disconnect/cut ONLY WHITE wire like shown on picture down and insulate it.



7) Switch ON and test machine. Set angle and range of photocell if necessary.

IN THE NEXT PAGES YOU WILL SEE THE BRACKETS TO ASSEMBLY THE LASER PHOTOCELL ON THE CARRIAGES.

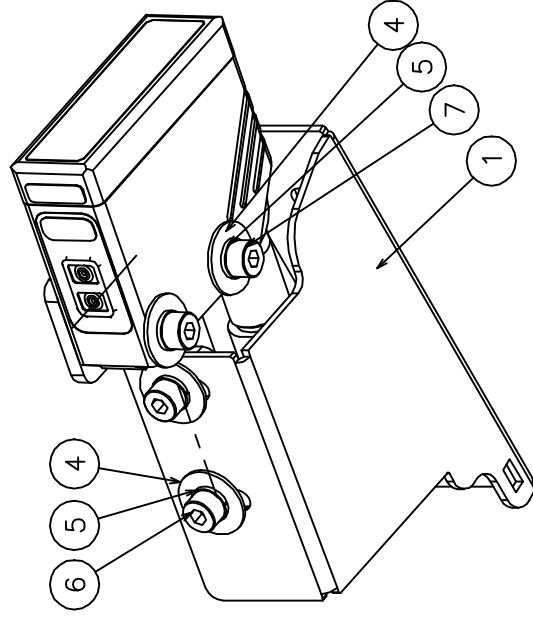
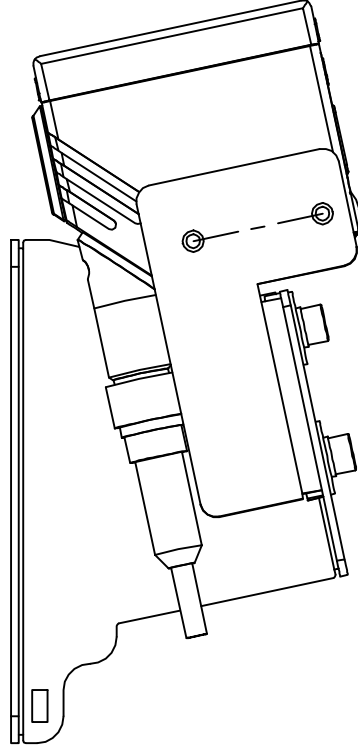
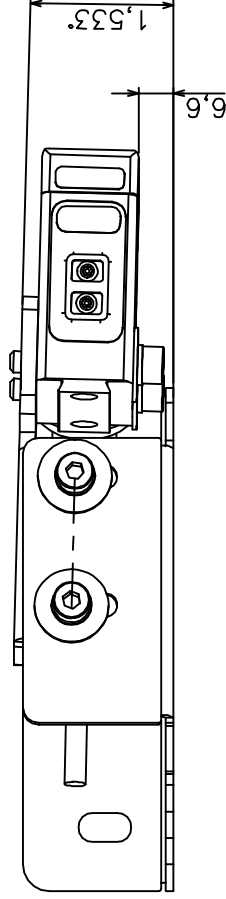



Freimass-Toleranzen/Tolleranze della misure libere
UNI-ISO 2768-mK



Assembly instruction laser photocell N51.2608
Only in Carriage 4 FS3xx machines

Stretch Wrapping machine's



8	N51.2608	FOTOCPELLULA	1
7	N12.1113	VITE T.C. UNI 5931 M4 x 25	2
6	N11.1115	M4x8-8.8-ISO 4762-Fe/Zn	2
5	N1.6219	DIN 127B-M4-Fe/Zn	4
4	N1.6160	ISO 7089-M4-Fe/Zn	4
3	FS7.1399	CAVO FOTOCPELLULA FS300	1
2	FS3.2872	STAFFA FOTOCPELLULA LASER	1
1	FS3.2871	SUPPORTO FOTOCPELLULA LASER	1
Pos.	Code	Description	Q.ty
UNI-ISO 2768-mK tolleranze Toleranzen Tolerances			
Aenderungen: Modifiche: — — —			Ersetzt durch — Sostituito da — Ersatz fuer — Sostituisce —
Type: Tipo:		GROUP LASER PHOTOCCELL FOR Carriage 4 (FS3.0229) only for serie FS3xx	Gezeichnet: L.Belloni 23/03/16 Disegnato — Geprüft Controllato — Gelesen Visto
FROMM			FS3.0323

FS3.0323-Laser Photocell
in Carriage 4 only
in machine FS3xx

