

## TECHNICAL DATA SHEET

**Release Date:** 05-12-2013  
**Model:** Machine codes starting with **32.1xxx.x4x**  
FS Wrapping machines with carriage C4 "Magnetic brake system"

### Sparepart codes involved:

**OLD** N51.5448 (Without cable)  
**NEW** FS3.2714 (With cable, soldered on the potentiometer)  
**NEW** FS3.2663 (With cable, cut feet, soldered on the potentiometer)

### EXPLANATION:

In this "new" version of the Potentiometer "**Fig 1**" we have cut the locking bracket (Check the picture below "**Fig 2**").

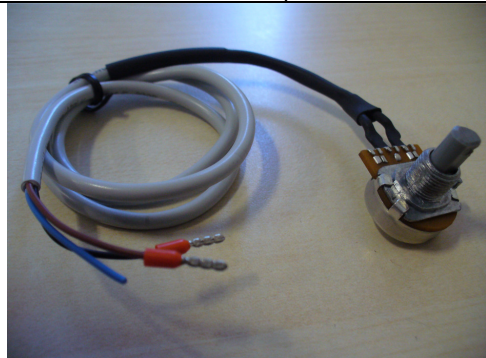
This prevents a malfunction, which could occur when the potentiometer has been mounted to firmly on the door of the FS3xx. In "**FIG 3**" you see the potentiometer in original version

### Description of the problem:

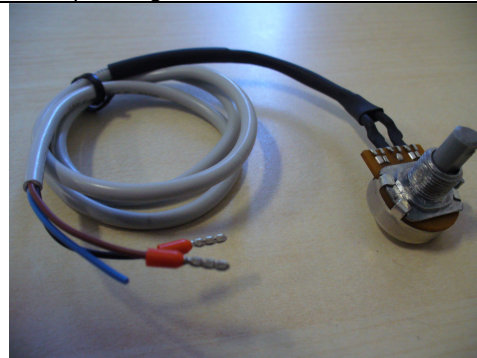
The magnetic brake tends to be closed, "high film tension" also with the potentiometer adjusted at a low value.

### ACTIONS FACTORY:

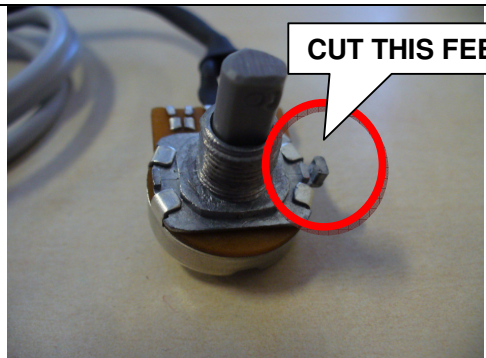
In the new versions of the machines, the door for the electrical box and closing plate have already been prepared with an additional hole to fit this bracket without problems. A new code "FS3.2663" has been released to ensure easy installation and future required service in case the corresponding hole has not been OEM made.



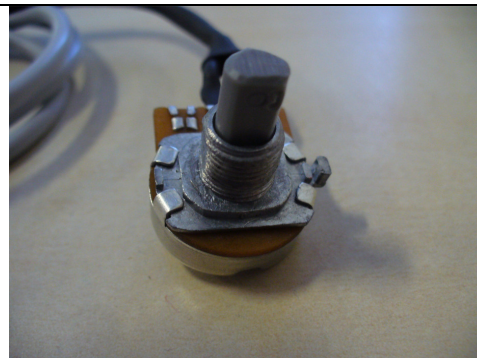
**Fig 1 / FS3.2663\_1**



**FS3.2714**



**Fig 2 / FS3.2663\_2 CUT LOCKING BRACKET**



**Fig 3 / FS3.2714**

**FS3.2663** Code for the bracket, with the feet cutted. You have to use this code, in case the corresponding hole in the door or front-plate of the electrical box has not been made.

**FS3.2714** Code for the bracket, without modifications. Use this code, when the corresponding hole in the door or front-plate of the electrical box has been made by the factory. (Or cut the feet manually the code becomes **FS3.2663**)