

## Assembly kit flange-ball bearing item FS4.0149 for series FS4.xxx

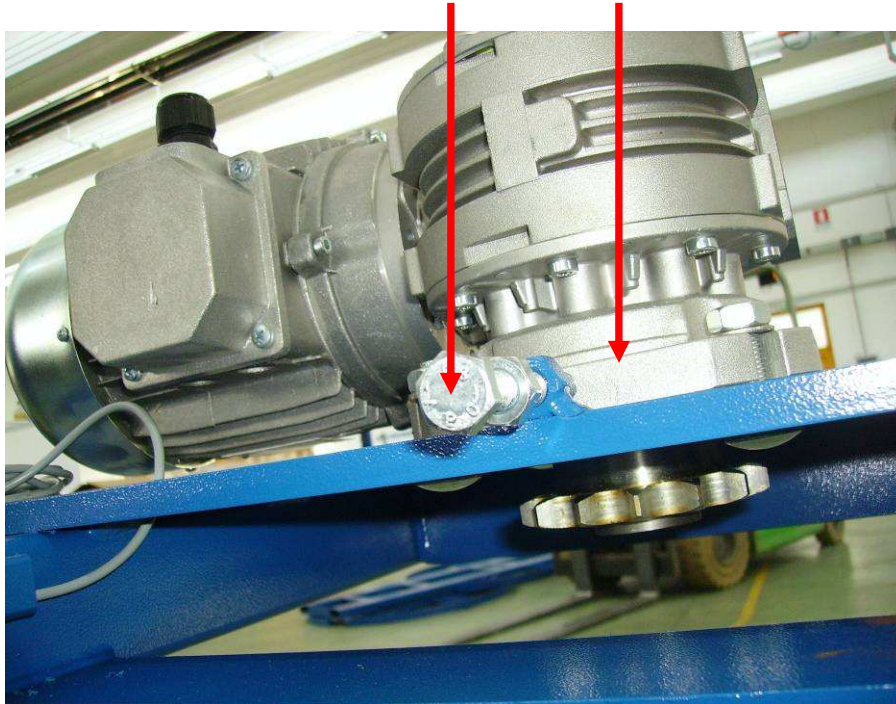
Material in the kit flange-ball bearing.



Components:

- FS4.1019 – 2x Washers
- FS4.1154 – 1x Plate
- FS4.1155 – 1x Shaft
- N1.2147 – 2x Screws M8x20
- N1.6161 – 4x Washers
- N1.7329 – 4x Nuts
- N2.1111 – 1x Seeger
- N2.3349 – 3x Keys
- N3.1116 – 1x Ball bearing
- N3.4301 – 1x Distance piece

Remove motor carter, unscrew the 4 nuts that fix the motorgear and unscrew the bolt that make the tension of the chain. The chain falls down.



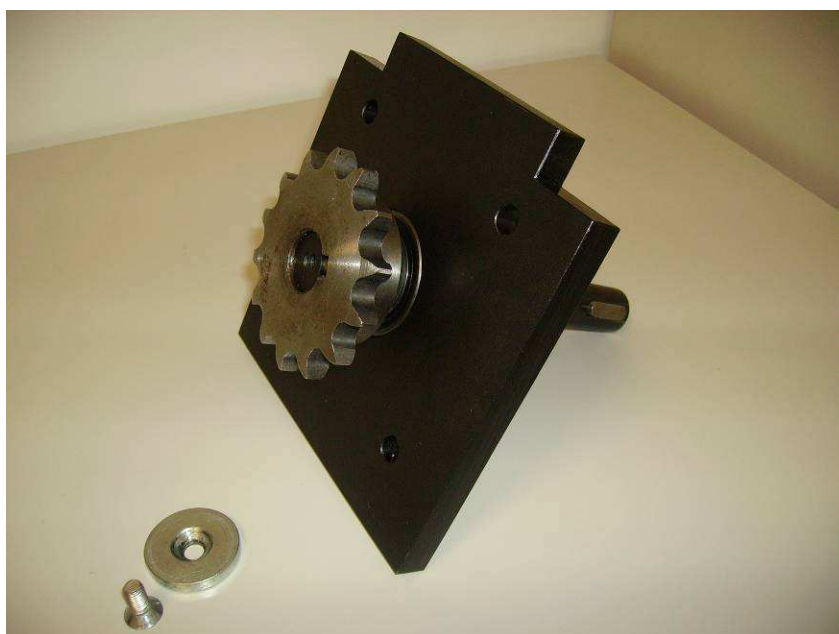
Remove the motorgear.



Remove the assembled (shaft, pinion and key).  
Remove the pinion acting on the screw.

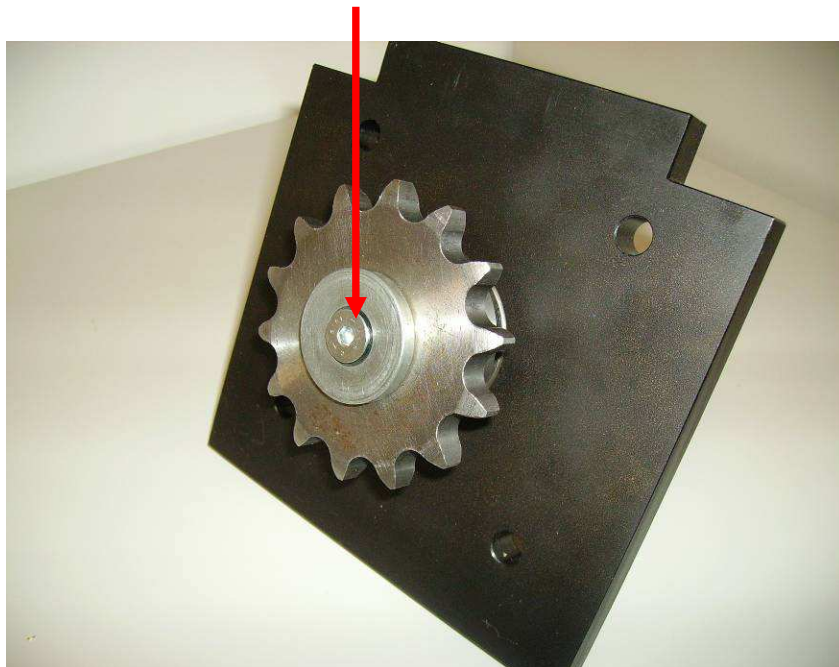


Fix the pinion at the new shaft.

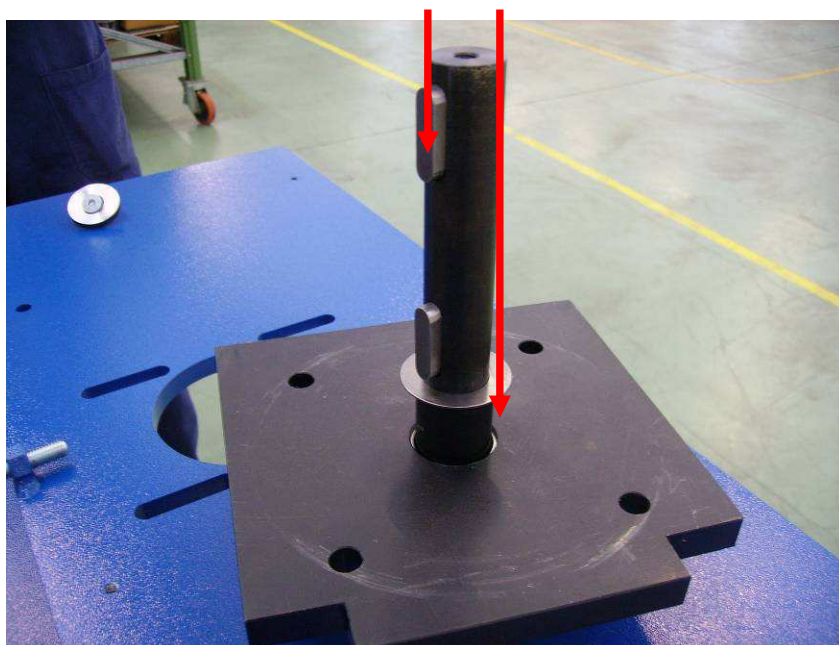


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Use screw, washer and LOCTITE 243.



Have a look on keys and distance piece.



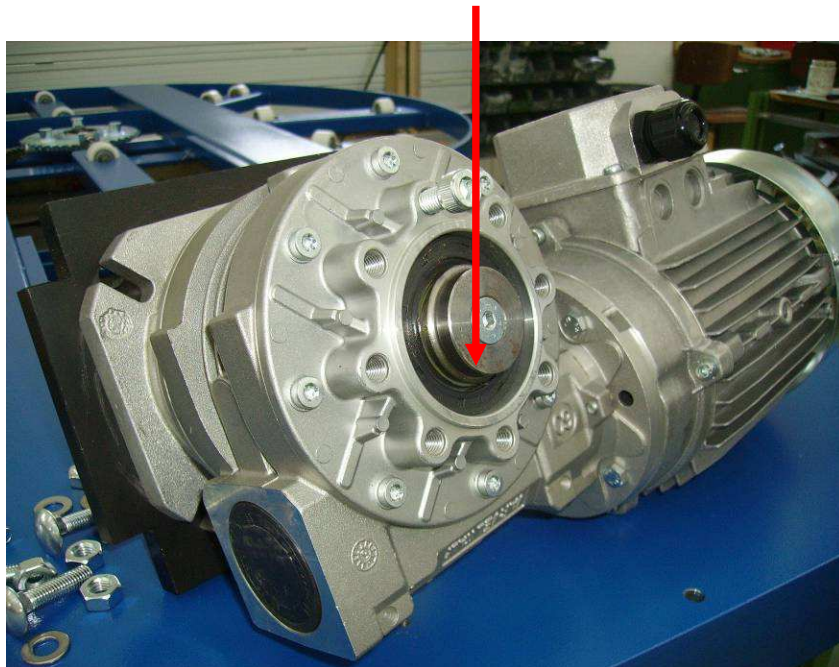
Insert the assembled in the motorgear.



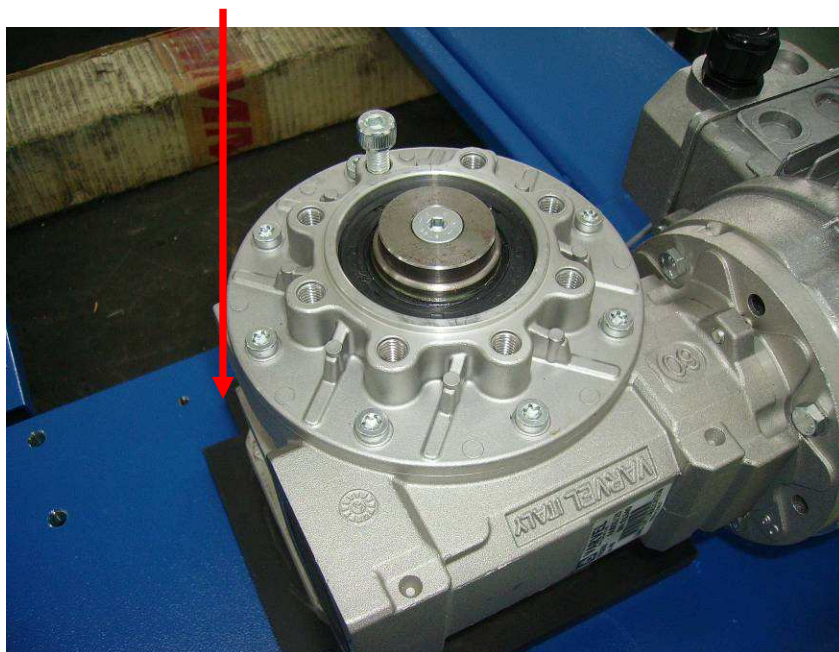
Have a look on the correct position of the shaft.



Fix shaft and motorgear with the screw, washer and LOCTITE 243.



Reposition the motorgear with the kit flange-ball bearing on the base unit.  
Have a look on the cut of the plate.



Insert the new screws (longer) with washer and nut.



Before to fix the screws with the nuts, reposition the chain on the pinion and produce tension with the screw.

