

Manual Assembly Instruction N4.7620 Reduction gear

This manual is done as effort to make life more easier to our distributor.

Our gearbox code N4.7620 is done by several different suppliers, there are some visual difference between them but they are interchangeable and it do the same job.

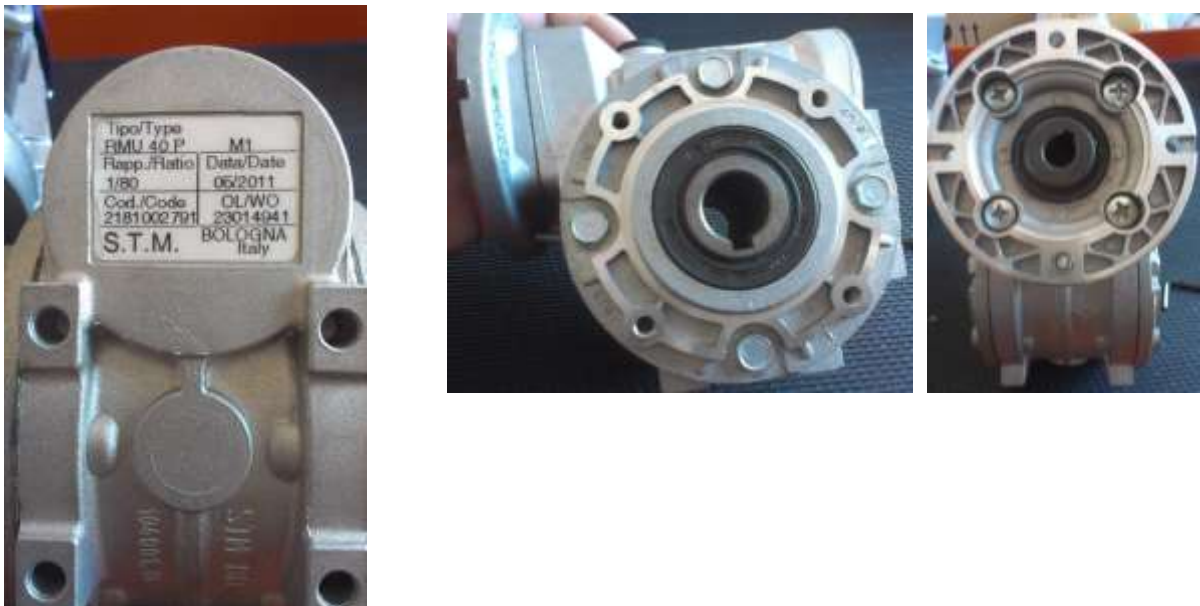
In this manual is described how to instal STM and Varvel gearbox on MT motor. Instaling Varvel gearbox is different then STM one because of different flange and shaft connection.

1) Instalng S.T .M gearbox

- motor without gearbox:



- gearbox, view from different angles:



INSTALLATION:

- Put key on motor shaft and just pull down gear on motor shaft; fasten four screws holding gear to motor



- assembled motorgear



2) Instalng VARVEL gearboh

- motor without gearbox:



- gearbox, view from different angles:



INSTALLATION:

To install this Varvel gearbox to motor you need to do next:

- instal flange to gearbox



- flange and gearbox connected, install coupling "Kit G3"



- remove old long key from motor shaft and instal plastic spacer as shown on picture:



- instal short key supplied in kit amd instal coupling as shown on picture



- instal and grease plastic spider on gearbox:



- pull down gearbox on motor and fasten screws:

