

FROMM Stretch Wrapping Division  
 Caprino V.se  
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 Parameter settings for FS13x

Client name: \_\_\_\_\_  
 Serial number: \_\_\_\_\_  
 Installation date: \_\_\_\_\_  
 Installation done by: \_\_\_\_\_

Programs	Bottom wraps	Top wraps	Speed up / down	Table speed	Top sheet PA16	Program PA08
	0-9	0-9	1-9	1-9	1-20 sec	1-6
Up / Down					XXXX	XXXX
Only Up <u>or</u> UP – Down plus top sheet <u>or other</u> Variations						



Adjustable parameters (For an explanation of the parameters and how to insert please check the technical manual for the FS13x machine)

PA01	PA02	PA03	PA04	PA05	PA06	PA07	PA08	PA09	PA10	PA11	PA12	PA13	PA14	PA15	PA16
1=ON 0=OFF	1=ON 0=OFF	1=ON 2=OFF 3= HS	1=ON 0=OFF	0 - 9	00-90 9.0 sec	0-50 5.0sec	1-2	0 - 9	1=ON 0=OFF	00	00	00	00	00	30-60 Step 9

**STANDARD VALUE**

1	1	1	1	2	40	30	1	2	0	00	00	06	16	00	40
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**NEW VALUE**

PA01	PA02	PA03	PA04	PA05	PA06	PA07	PA08	PA09	PA10	PA11	PA12	PA13	PA14	PA15	PA16

Example parameters PA for the maintenance counter

Example parameters PA		220 Labour days per year													
Pallet Height	PA12	PA13	PA14	PA15	Amount of pallets to be wrapped per day						Rounds				
					5	10	15	20	25	30		35	40	45	
500 mm					4400	8800	13200	17600	22000	26400	30800	35200	39600		Rounds
1000 mm					8800	17600	26400	35200	44000	52800	61600	70400	79200		Rounds
1500 mm					12100	24200	36300	48400	60500	72600	84700	96800	108900		Rounds
2000 mm	00	06	16	00	15400	30800	46200	61600	77000	92400	107800	123200	138600		Rounds
2500 mm					17600	35200	52800	70400	88000	105600	123200	140800	158400		Rounds
2800 mm					19800	39600	59400	79200	99000	118800	138600	158400	178200		Rounds