

TDS-CLUTCH REGULATION BOARD N51.7180 SETTING

There are two potentiometers on board.

One potentiometer on board is for setting electromagnetic brake voltage, standard value is **8V** when potentiometer for regulation tension on control panel of machine is set to maximum. When potentiometer on control panel of machine is set on minimum value of voltage must be **1.2V**.

Another potentiometer on board is for setting brake delay time (time between turntable start rotating and moment when brake is energized). Standard value is **5 sec.**

Depending of situation (used stretch film, type of pallet...) this values can be corigated.

Board with marked position of potentiometers:

