



TDS- Exchange carriage C2 and C1

FS360 machine: how replace C2 to C1 and the other way around

<p>Carriage C2 assembled</p>		<p>Operation 1</p>
<p>Remove top lever , top and back cover</p>		<p>Operation 2</p>

Remove the wires from terminals 70 to 80 and from 64 to 66 plus the ground wire



Operation 3

Remove the plastic ties to free the cables



Operation 4

Remove the 2 cables from the carriage



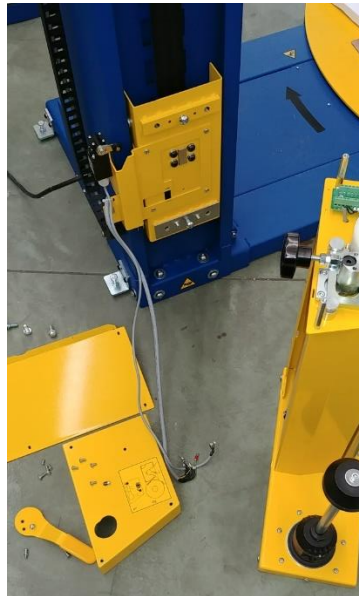
Operation 5

Release the 4 external bolts with the L key. The 2 in the middle are to support the carriage during installation. Is not necessary to remove.







Operation 6

Remove the carriage



Operation 7

<p>Install the carriage C1</p>		<p>Operation 8</p>
<p>Fix the four external bolts</p>		<p>Operation 9</p>
<p>Reconnect the wires to the board terminals from 70 to 80 and the from 64 to 66</p>		<p>Operation 10</p>
	<p>For the correct connection refer to ELS 1124 page 4 for carriage C1 and page 5 for carriage C2</p>	

Install the cover of the carriage		Operation 11
Note :	The cable from the carriage limit switch “S1” on the ELS for the carriage C1 is FS1.2718 for the carriage C2 is FS1.2639 due to the difference on the length. Replacing one carriage to the other is also necessary to replace this cable	