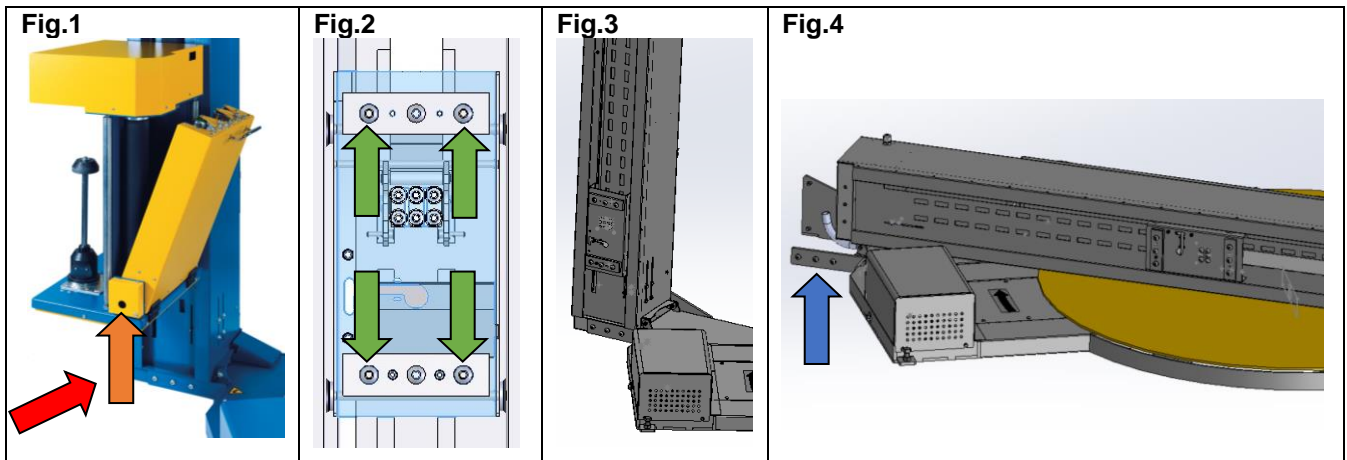
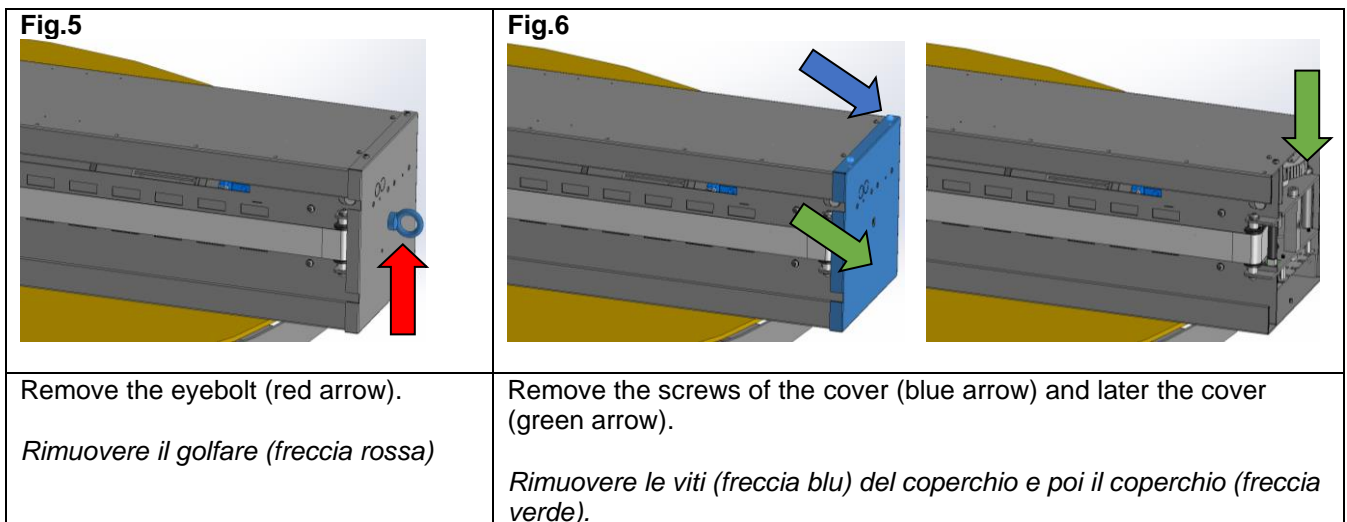


FS390 Machine, Replace wheels FS7.1184 on the Group Carriage FS7.0124



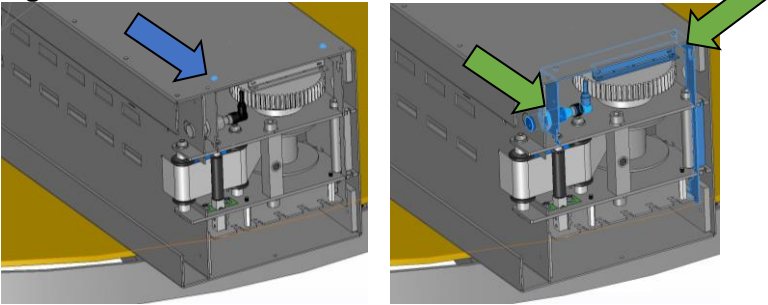
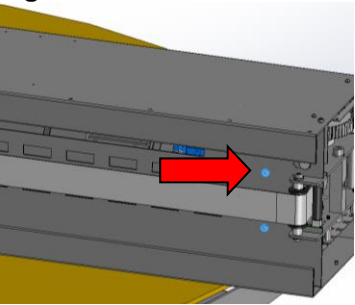
(Fig.1) Lower the carriage and place a support under it (red arrow). Remove the screw (orange arrow) to be able to fully open the carriage.
(Fig.2 / Fig.3) Remove the carriage unscrewing the 4 bolts that secure it to yellow small carriage FS7.0124 (green arrow).
(Fig.4) Remove the mast fixing screws (blue arrow) and lower the mast onto the disk.

(Fig.1) Abbassare il carrello e posizionare un supporto sotto di esso (freccia rossa). Togliere la vite (freccia arancione) per poter aprire completamente il carrello.
(Fig.2 / Fig.3) Rimuovere il carrello svitando i 4 bulloni che lo fissano al carrello piccolo giallo FS7.0124 (freccia verde).
(Fig.4) Rimuovere le viti di fissaggio della colonna (freccia blu) e abbassare la colonna sul disco.



Remove the eyebolt (red arrow).
Rimuovere il golfare (freccia rossa)

Remove the screws of the cover (blue arrow) and later the cover (green arrow).
Rimuovere le viti (freccia blu) del coperchio e poi il coperchio (freccia verde).

| | |
|--|---|
| <p>Fig.7</p>  | <p>Fig.8</p>  |
| <p>Remove the fixing screws of the proximity bracket (blue arrow) and later remove the proximity bracket (green arrow).</p> <p><i>Rimuovere le viti di fissaggio staffa proximity (freccia blu) e poi rimuovere la staffa del proximity (freccia verde).</i></p> | <p>Remove the fixing screws of the front and rear gearmotor (red arrow).</p> <p><i>Rimuovere le viti di fissaggio del motoriduttore davanti e dietro (freccia rossa).</i></p> |

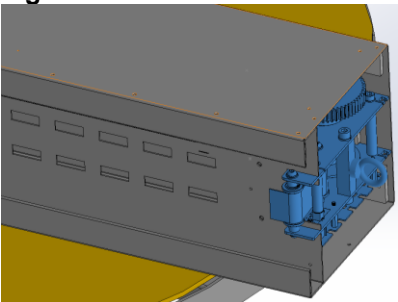
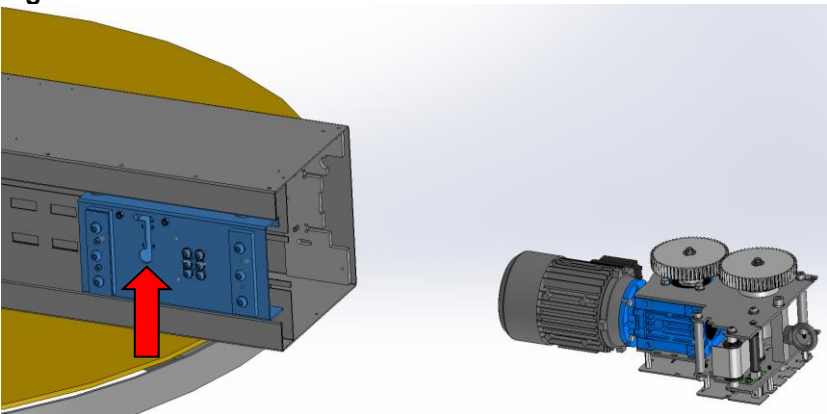
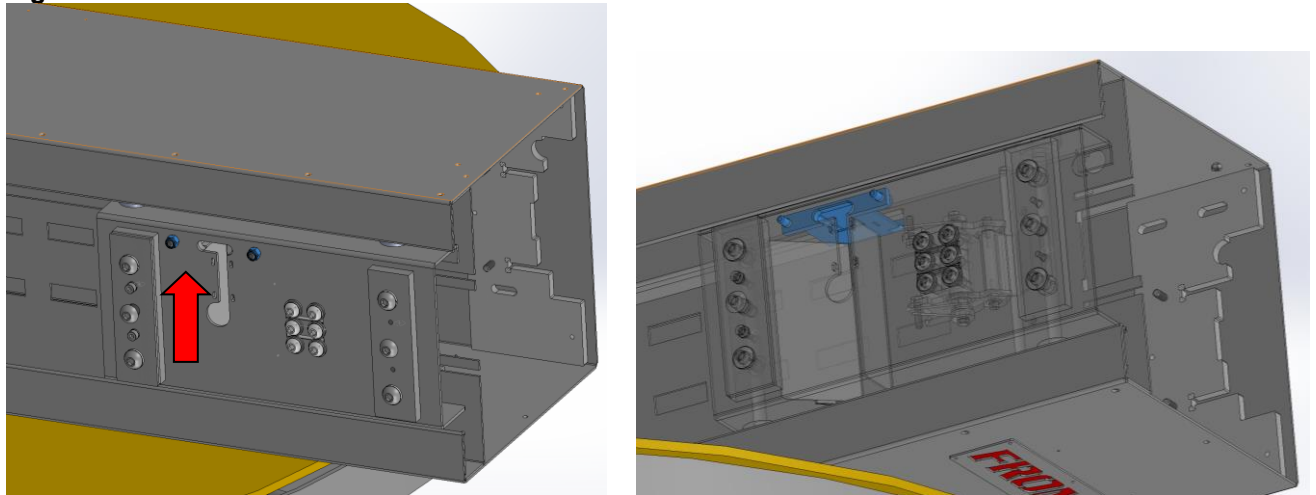
| | |
|--|---|
| <p>Fig.9</p>  | <p>Fig.10</p>  |
| <p>Extract the gearmotor unit.</p> <p><i>Estrarre il gruppo motoriduttore.</i></p> | <p><u>Attention: you do not see the belt and wiring in this and in the next drawings.</u> Bring the carriage near the top of the mast and later cut the cable ties that block the wires (red arrow)</p> <p><u>Attenzione: non si vede la cinghia ed i cablaggi in questo e nei prossimi disegni.</u> Portare il carrellino in vicinanza della parte superiore della colonna e poi tagliare le fascette che bloccano i cavi (freccia rossa).</p> |

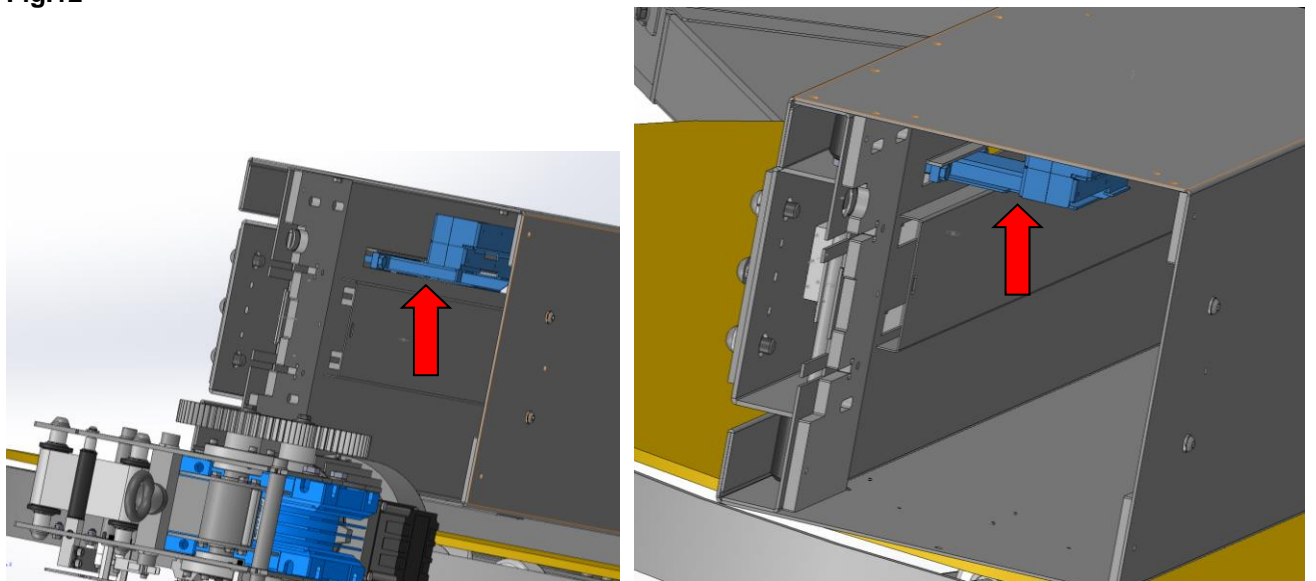
Fig.11



Remove the nuts of the internal cable chain bracket (red arrow).

Rimuovere i dadi di fissaggio della staffa interna della catena portacavi (freccia rossa).

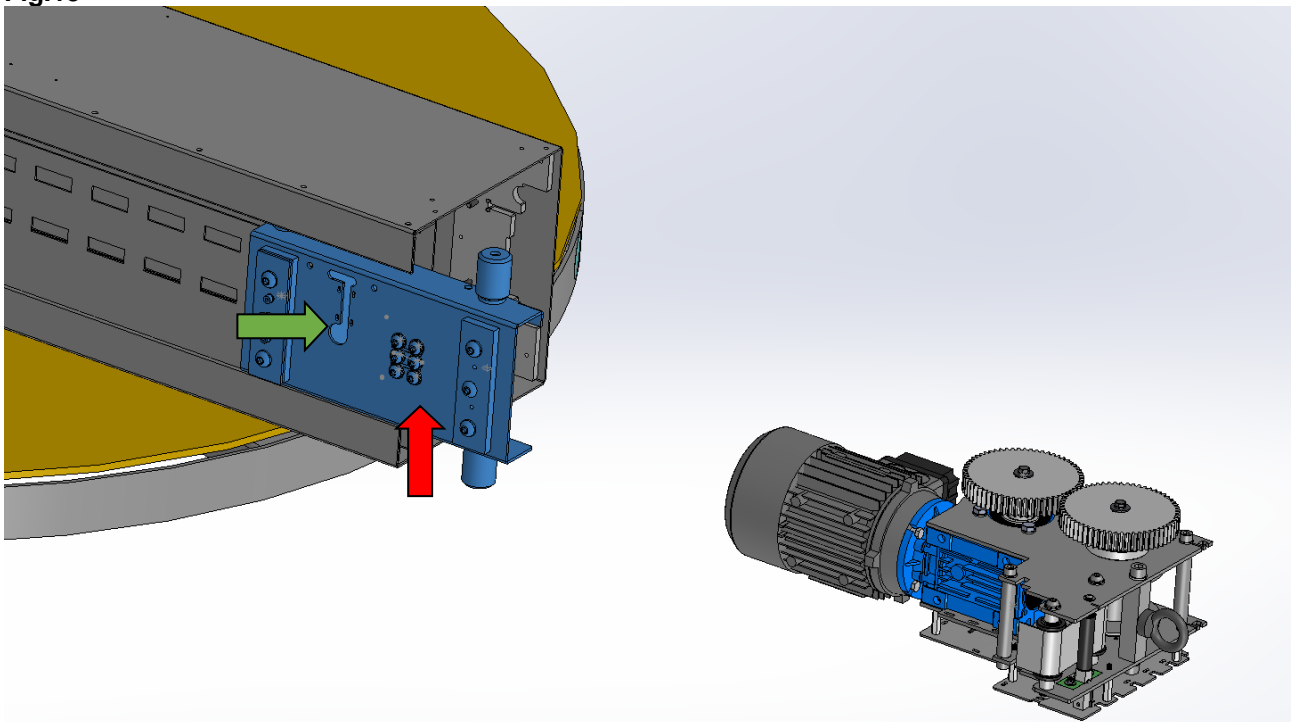
Fig.12



Lock the cable chain fixing bracket in this position (red arrow) so that it does not fall into the inside of the mast.

Bloccare la staffa di fissaggio della catena portacavi in questa posizione (freccia rossa) in modo tale che non cada all'interno della colonna.

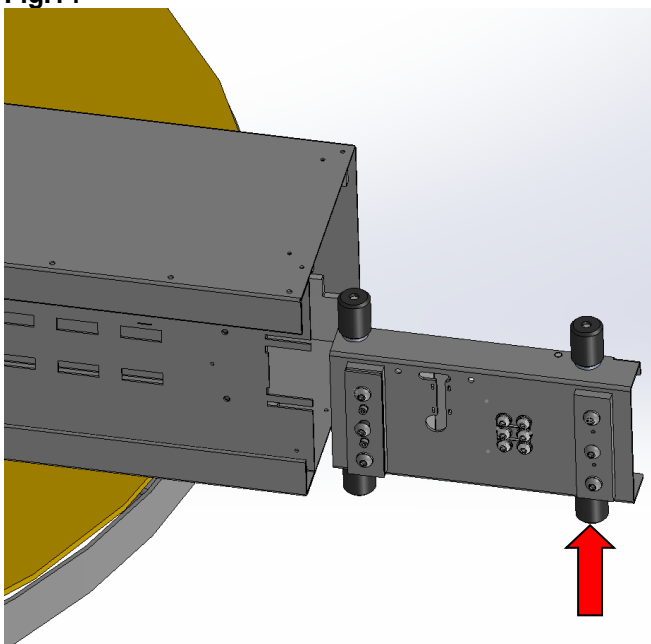
Fig.13



Remove the carriage (red arrow) by sliding the cables in the slot of the carriage (green arrow).

Sfilare il carrello (freccia rossa) lasciando scorrere i cavi nella fessura del carrello (freccia verde).

Fig.14



The carriage wheels can now be replaced (red arrow).

Ora è possibile sostituire le ruote del carrello (freccia rossa).